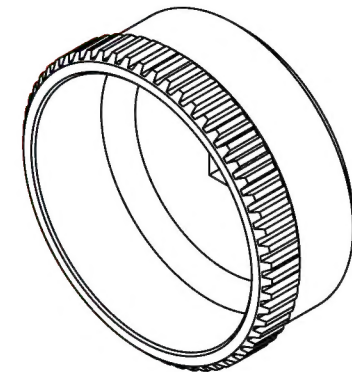


REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	---	-	-	-

Technical drawing of a gear with the following dimensions and features:

- Outer Diameter:  $\varnothing 3.664$
- Inner Diameter:  $\varnothing 3.187$
- Root Diameter:  $\varnothing 3.517$  ROOT DIA.
- Central Hole:  $.505$  SQ. (Square)
- Centerline: Labeled 'A' at both ends.



NOTES

1. RBT400297 REPALCES BELL TOOL No. 427-240-107-101.
2. CAD PLATE PER MIL-C-81562, TYPE I, CLASS I.
3. TEST PIECE RC 31

ASSY QTY	QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	DWG NO.	RBT400297			REV
			-01	1	SPLINED SOCKET WRENCH	4140 Q&T	Ø3-3/4 x 2	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT		
			-	-	-	-	-	TOLERANCES ON:		APPROVED		
			-	-	-	-	-	DECIMALS .XXX ± .005		HEAT TREAT -		
			-	-	-	-	-	.XX ± .01		FINISH CAD PLATED		
			-	-	-	-	-	.X ± .1		SPEC		
			-	-	-	-	-	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R		USED ON MODEL		
			-	-	-	-	-	2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 427		
ASSY #								SCALE	N.TS	DATE	12-29-09	SHEET 1 of 1